

Application No.: 09/889,287

Docket No.: 21381-00067-US

**REMARKS**

Claim 1-20, 24-37 and 43-48 are now in the application. Claims 1-20 and 24-37 are drawn to the elected invention. Claim 43-48 are drawn to non-elected invention and may be canceled by the Examiner upon the allowance of the claims drawn to the elected invention.

Claim 20 has been amended to recite "alkoxy" in place of "selected from the group consisting of amino, protected amino and alkoxy". Accordingly, claims 21-23 have been canceled and the dependency of claim 24 has been changed to "claim 20". The amendment to claim 24 is for the purpose of consistency and not to limit its scope. Claim 30 has been amended to correct the spelling of "arylsulfonyl". The amendment to claim 30 is for the purpose of clarification and not to limit its scope. The amendments to the Claims do not introduce any new matter or introduce any new issues.

Claims 1-42 were rejected under 35 U.S.C. 103(a) as being unpatentable over U.S. Patent No. 5,821,357 to Chou et al. (hereinafter also "Chou") in view of U.S. Patent No. 5,180,824 to Bauman et al (hereinafter also "Bauman"). The cited references fail to render obvious Claims 1-20 and 24-37.

Claims 1-20 and 24-37 relate to improved methods for synthesizing 2-chloro-9-(2-deoxy-2-fluoro- $\beta$ -D-arabinofuranosyl)-9H-purin-6-amine [clofarabine] wherein the anionic form of a 2-chloro-6-substituted-purine is reacted with a protected and activated 2-deoxy-2-fluoro-D-arabinofuranose followed by reacting with an appropriate base such as ammonia to provide 2-chloro-9-(2-deoxy-2-fluoro- $\beta$ -D-arabinofuranosyl)-9H-purin-6-amine. The reported method for synthesizing 2-chloro-9-(2-deoxy-2-fluoro- $\beta$ -D-arabinofuranosyl)-9H-purin-6-amine resulted in low overall yields of product, typically in the range of about 13%. The described coupling reaction produced a mixture of nucleosides from which the desired 9- $\beta$  intermediate was obtained in only 32% yield after careful chromatography. Direct amination/deprotection of this material gave the desired 2-chloro-9-(2-deoxy-2-fluoro- $\beta$ -D-arabinofuranosyl)-9H-purin-6-amine, plus a partially benzoylated 2-chloro-9-(2-deoxy-2-fluoro- $\beta$ -D-arabinofuranosyl)-9H-purin-6-amine that required further base treatment. Pure 2-chloro-9-(2-deoxy-2-fluoro- $\beta$ -D-

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arabinofuranosyl)-9H-purin-6-amine was obtained only after several re-crystallizations were carried out to remove salts and residual benzamide.

Such inefficient reactions will inhibit the ability to commercially produce 2-chloro-9-(2-deoxy-2-fluoro-β-D-arabinofuranosyl)-9H-purin-6-amine. As discussed in the Specification, the present invention provides improved methods for synthesizing 2-chloro-9-(2-deoxy-2-fluoro-β-D-arabinofuranosyl)-9H-purin-6-amine that results in increased yields and/or reduced process steps.

Chou does not suggest or render obvious Claims 1-20 and 24-37 since, among other things, Chou does not relate to 2-chloro-9-(2-deoxy-2-fluoro-β-D-arabinofuranosyl)-9H-purin-6-amine. Chou fails to even remotely suggest a reaction of a purine nucleoside having a 6-alkoxy group to obtain the desired final product.

Furthermore, Chou differs from the above claims since, among other things; Chou fails to even remotely suggest a starting purine having a chloro group in position 2. To include a chloro group in position 2 would be contrary to Chou which is unequivocally and explicitly concerned with purines having a fluoro group in position 2 (e.g. 2'-deoxy-2, 2'-difluoropurine nucleosides) See column 3, lines 20-54 thereof.

Bauman fails to overcome the above discussed deficiencies of Chou with respect to rendering obvious the Claims 1-20 and 24-37. Bauman was relied upon for a disclosure of using 6-azido-2-fluoropurine intermediate in the synthesis of purine nucleosides. However, those claims in this application that previously recited "azido" have been canceled by this amendment. Bauman in contrast to Claims 1-20 and 24-37, does not suggest preparing 2-chloro-9-(2-deoxy-2-fluoro-β-D-arabinofuranosyl)-9H-purin-6-amine. Bauman is merely concerned with fludarabine and its phosphate. The reactants required by Bauman do not include a purine having a chloro group in position 2. Furthermore, Bauman does not even remotely suggest a reaction of a purine nucleoside having a 6-alkoxy group to obtain the desired product.

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Accordingly, even if Bauman were combined with Chou, the present invention would still not be suggested.

The mere fact that cited art may be modified in the manner suggested by the Examiner does not make this modification obvious, unless the cited art suggests the desirability of the modification. No such suggestion appears in the cited art in this matter. The Examiner's attention is kindly directed to *In re Lee* 61 USPQ2d 1430 (Fed. Cir. 2002) *In re Dembiczak et al.* 50 USPQ2d 1614 (Fed. Cir. 1999), *In re Gordon*, 221 USPQ 1125 (Fed. Cir. 1984), *In re Lasowski*, 10 USPQ2d 1397 (Fed. Cir. 1989) and *In re Fritch*, 23, USPQ2d 1780 (Fed. Cir. 1992).

In *Dembiczak et al.*, *supra*, the Court at 1617 stated: "Our case law makes clear that the best defense against the subtle but powerful attraction of a hindsight-based obviousness analysis is rigorous application of the requirement for a showing of the teaching or motivation to combine prior art references. See, e.g., *C.R. Bard, Inc., v. M3 Sys., Inc.*, 157 F.3d 1340, 1352, 48 USPQ2d 1225, 1232 (Fed. Cir. 1998) (describing 'teaching or suggestion motivation [to combine]' as an 'essential evidentiary component of an obviousness holding'), *In re Rouffet*, 149 F.3d 1350, 1359, 47 USPQ2d 1453, 1459 (Fed. Cir. 1998) ('the Board must identify specifically...the reasons one of ordinary skill in the art would have been motivated to select the references and combine them');..."

Also, the cited art lacks the necessary direction or incentive to those of ordinary skill in the art to render the rejection under 35 USC 103 sustainable. The cited art fails to provide the degree of predictability of success of achieving the results attainable by the present invention needed to sustain a rejection under 35 USC 103. See *Diversitech Corp. v. Century Steps, Inc.* 7 USPQ2d 1315 (Fed. Cir. 1988), *In re Mercier*, 185 USPQ 74 (CCPA 1975) and *In re Naylor*, 152 USPQ 106 (CCPA 1966).

Moreover, the properties of the subject matter and results which are inherent in the claimed subject matter and disclosed in the specification are to be considered when evaluating the question of obviousness under 35 USC 103. See *Gillette Co. v. S.C. Johnson & Son, Inc.*, 16

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USPQ2d. 1923 (Fed.Cir. 1990), In re Antonie, 195, USPQ 6 (CCPA 1977), In re Estes, 164 USPQ 519 (CCPA 1970), and In re Papesch, 137 USPQ 43 (CCPA 1963).

No property or result can be ignored in determining patentability and comparing the claimed invention to the cited art. Along these lines, see In re Papesch, supra, In re Burt et al, 148 USPQ 548 (CCPA 1966), In re Ward, 141 USPQ 227 (CCPA 1964), and In re Cescon, 177 USPQ 264 (CCPA 1973).

In view of the above, each of the presently pending claims in this application is believed to be in immediate condition for allowance. Accordingly, the Examiner is respectfully requested to pass this application to issue.

In the event the Examiner believes an interview might serve to advance the prosecution of this application in any way, the undersigned attorney is available at the telephone number noted below.

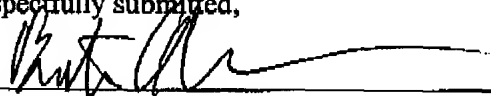
Applicant believes no fee is due with this response. However, if a fee is due, please charge our Deposit Account No. 22-0185, under Order No. 21381-00067-US from which the undersigned is authorized to draw.

Dated:

8-19-04

Respectfully submitted,

By

  
Burton A. Amernick, Registration No.: 24,852  
CONNOLLY BOVE LODGE & HUTZ LLP  
1990 M Street, N.W., Suite 800  
Washington, DC 20036-3425  
(202) 331-7111  
(202) 293-6229 (Fax)  
Attorney for Applicant